

RESINTECH MBD-10 SC is a one-to-one equivalent mixture of CG8-H-BL (a hydrogen form strong acid cation resin) and SBG1-OH (a hydroxide form type 1 strong base anion resin). MBD-10 SC utilizes a dark colored cation resin and a light colored anion resin and is designed to produce very high water quality and to separate easily for regeneration. RESINTECH MBD-10 SC is intended for use in all mixed bed deionization applications that require high resistivity and high capacity. MBD-10 SC is particularly well suited for portable exchange and other polishing applications. MBD-10 SC is supplied ready to use with the cation component in the hydrogen form and the anion component in the hydroxide form.

FEATURES & BENEFITS

OUTSTANDING PERFORMANCE

Tested to 18 megohms resistivity as polisher. Rinses below 50 ppb TOC.

EASE OF SEPARATION

Density and color difference between cation and anion components results in good backwash separation during regeneration

SUPERIOR THERMAL AND PHYSICAL STABILITY

High crosslinked anion component provides superior resistance to thermal and physical stresses

IDEAL FOR PORTABLE EXCHANGE DI SYSTEMS

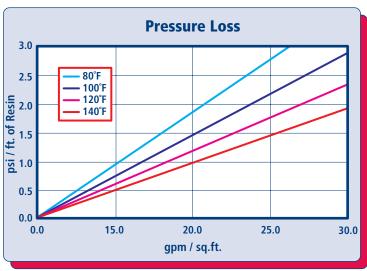
All resin parameters are optimized for use in portable exchange DI systems where the resin is regenerated at a central facility

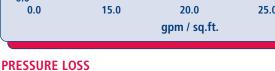
COMPLIES WITH US FDA REGULATIONS

Conforms to paragraph 21CFR173.25 of the Food Additives Regulations of the US FDA

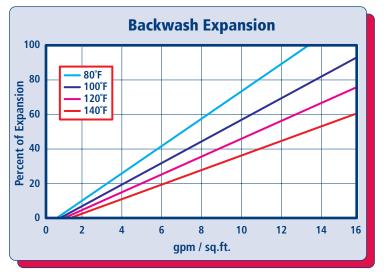
For applications requiring very high resistivity, 10 bed volumes of rinse should be passed through the resin prior to use.

HYDRAULIC PROPERTIES





The graph above shows the expected pressure loss of *ResinTech* MBD-10 SC per foot of bed depth as a function of flow rate at various temperatures.



The graph above shows the expansion characteristics of ResinTech MBD-10 SC as a function of flow rate at various temperatures.

RESINTECH® MBD-10 SC

PHYSICAL PROPERTIES

Polymer Structure Styrene/DVB

Polymer type Gel

Functional Group

Cation component Sulfonic acid Anion component **Trimethylamine Physical Form** Spherical beads Ionic Form as shipped Hydrogen/Hydroxide

Column Capacity >0.60 meg/mL Volume ratio Cation/Anion 40/60 percent 55 to 60 percent **Water Retention**

TOC <10 ppb

Approximate Shipping Weight 43 lbs per cu. ft.

Screen size distribution (U.S. Mesh) 16 to 50

Resin Color

Cation component Brown to black

Anion component **Amber**

Note: Physical properties can be certified on a per lot basis, available upon request

SUGGESTED OPERATING CONDITIONS

140°F Maximum continuous temperature 180°F Maximum intermittent temperature Minimum bed depth 24 inches

Backwash expansion 50 to 100 percent

Maximum pressure loss 25 psi Operating pH range 2 to 12 SU

Service flow rate

Working 1 to 5 gpm per cu. ft. **Polishing** 3 to 15 gpm per cu. ft.

Note: These guidelines describe average low risk operating conditions. They are not intended to be absolute minimums or maximums.

For operation outside these guidelines, contact ResinTech Technical Support

APPLICATIONS

MBD-10 Throughput Capacity (Gal/cu. ft.)			
TDS/Conductivity (ppm as CaCO ₃ / uS/cm)	no CO ₂ or SiO ₂	5 ppm CO ₂ or SiO ₂	10 ppm CO ₂ or SiO ₂
2/5	111,834	31,953	18,639
5/12.5	44,734	22,367	14,911
10/25	22,367	14,911	11,183
20/50	11,183	8,947	7,456
50/125	4,473	4,067	3,728
100/250	2,237	2,130	2,033
200/500	1,118	1,091	1,065
500/1250	447	443	439
1,000/2500	224	223	221

Mixed Bed throughput capacity is based on the stated inlet conductivity of neutral pH waters and run to a 1 uS/cm endpoint. TDS is based on NaCl (2.5uS/cm/ppm as CaCO₃). Different salts may have different contributions to TDS. Capacity is based on the anion component and is for virgin resin. Following the initital exhaustion and regeneration subsequent cycles will likely be shorter, depending on how skillfully the resins are separated, regenerated, and remixed.

PORTABLE EXCHANGE DEIONIZATION (PEDI)

RESINTECH MBD-10 SC can be used in PEDI applications to remove bulk TDS from raw waters or to remove trace levels of TDS following reverse osmosis or other desalination processes. MBD-10 SC can be separated into its components, CG8-H-BL and SBG1-OH, for regeneration, and reused hundreds or thousands of times. The cation component, CG8-H-BL, is black in color and provides optimized color difference from SBG1-OH. This color difference is very helpful to verify resin separation during backwash.

CATRIDGE USE

RESINTECH MBD-10 SC premixed mixed bed is ideal for single use cartridge applications where the longest possible throughput capacity is desired. The ratio of anion to cation resin is optimized to provide balanced exchange of both cations and anions as well as to maximize throughput life.

HIGH TEMPERATURE USE

RESINTECH MBD-10 SC can be used at temperatures up to approximately 180°F and will still provide reasonable life in single use applications. The anion component is one of the most thermally stable strong base anion resin commercially available and allows operation well above the temperature limits specified for most anion resins.

EVERY LOT CERTIFIED

Every lot of MBD-10-SC is tested to very capacity under load, ability to rinse above 18 megohms and to rinse down below 50 ppb of TOC. Lot certification is available upon request.

CAUTION: DO NOT MIX ION EXCHANGE RESIN WITH STRONG OXIDIZING AGENTS. Nitric acid and other strong oxidizing agents can cause explosive reactions when mixed with organic materials, such as ion exchange resins. MATERIAL SAFETY DATA SHEETS (MSDS) are available for all ResinTech Inc. products. To obtain a copy, contact your local ResinTech sales representative or our corporate headquarters. They contain important health and safety information. That information may be needed to protect your employees and customers from any known health and safety hazards associated with our products. We recommend that you secure and study the pertinent MSDS for our products and any other products being used. These suggestions and data are based on information we believe to be reliable. They are offered in good faith. However we do not make any guarantee or warranty. We caution against using these products in an unsafe manner or in violation of any patents; further we assume no liability for the consequences of any such actions.

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